



LIP FRAME FIXED LITE

INSTALLATION INSTRUCTIONS

STANDARD AND HEAVY DUTY

Note: Lip frame fixed lites can be installed permanently or temporarily so they can be removed or replaced as the seasons change.

TEMPORARY INSTALLATION

Step 1: Dry fit unit into opening to ensure proper fit.

Step 2: Center and square the unit in the opening.

STANDARD LIP FRAMES: Attach swivel clips to the substrate. Turn the swivel clip so it is over the front flange and tighten completely (**Illustration A**).

HEAVY DUTY LIP FRAMES: Attach one of the top corners, through the front flange, to the substrate (**Illustration B**). Level the unit and fasten the remaining three corners while ensuring the unit is plumb, level and square.

Step 3: HEAVY DUTY LIP FRAMES: Additional fasteners may be required depending on the size of the unit. All four sides of the unit should have fasteners no farther than 12" apart.

Illustration A

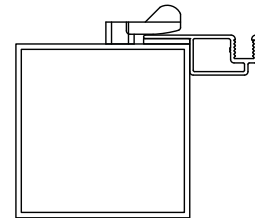
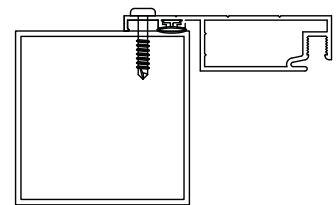


Illustration B



PERMANENT INSTALLATION

Step 1: Dry fit unit into opening to ensure proper fit before applying any sealant.

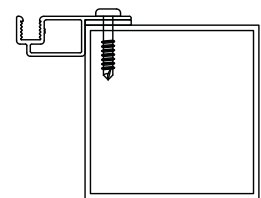
Step 2: STANDARD LIP FRAMES: When foam tape is applied to the back side of flange, peel away the protective backing before placing into the opening and proceed to step 4. When unit does not have foam tape applied to the back side of the flange, proceed to step 3.

Step 3: Remove unit from opening and caulk the outside perimeter of opening and along the joint where the horizontal member meets the vertical upright post with the appropriate, approved sealant.

Step 4: Center and square the unit in the opening. Attach one of the top corners, through the front flange, to the substrate (**Illustration C and D**). Level the unit and fasten the remaining three corners while ensuring the unit is plumb, level and square.

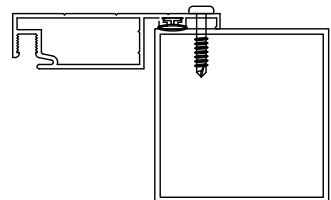
Step 5: Additional fasteners may be required depending on the size of the unit. All four sides of the unit should have fasteners no farther than 12" apart.

Illustration C



Standard Lip Frame

Illustration D



Heavy Duty Lip Frame